MEMMER

Universal oven

Model UFP 400

Standard equipment

Ventilation and Control

- forced air circulation by quiet air turbine adjustable in 10% steps via process controller, for each segment individually
- adjustment of pre-heated fresh air admixture by air flap through process controller in 10% steps for each segment individually
- vent connection with restrictor flap
- adaptive, fuzzy-supported, multifunctional, digital microprocessor PID-controller
- autodiagnostic system with fault indication
- 2 Pt100 sensors Class A in 4-wire-circuit, mutually monitoring and taking over the performance at the same temperature value
- digital 7-day-programme-timer with real time clock, precise minute setting, for one set value or start of ramp operation
- integrated timer for tempering profiles of up to 40 ramps, each segment adjustable from 1 min. up to 999 hours
- multifunctional programming via menu on 8digit alphanumeric digital display (language to be chosen via set-up): tempering profiles of up to 40 ramps time- and set-point dependent operation air flap adjustable in 10% steps speed of air turbine in 10% steps
- digital display (LED) of all set parameters, such as temperature, weekdays, time, fan speed, air flap position, programme status and set-up values
- resolution of display for set value 0,1 ℃ below 99,9 ℃, 0,5 ℃ above 100 ℃; for actual value 0,1 ℃
- long-term logging (ring store) of all relevant data, GLP-conforming as data logger - 1024 kB
- programme stored on power failure
- parallel printer interface (incl. real-time clock with date function) for printing logging files, suitable all PCL3-compatible ink-jet printers (USB available via converter, see accessories)
- serial interface RS 232 including MEMMERT Software "Celsius" for programming and documentation

- chip card control incl. one MEMoryCard XL
- with 32 kB (up to 40 ramps)
- incl. works calibration certificate for +160 °C

Multiple Overtemperature Protection

- with audible and visual alarm
- digitally adjustable, electronic microprocessor overtemperature controller TWW protection class 3.1 - maximum value for overtemperature - minimum value for undertemperature
- additional integral over- and undertemperature monitor "ASF" (Auto-Safety-Function) automatically following the setpoint value at a preset tolerance range; audible alarm is activated in case of over- or undertemperature, heating is switched off in case of overtemperature
- resolution of display and setting accuracy: 0,5 ℃ below 99,9 ℃, 1 ℃ above 100 ℃
- mechanical temperature limiter TB protection class 1 switching the heating off at approx. 10 °C above max. oven temperature

Textured Stainless Steel Casing

- w x h x d: 550 x 680 x 480 mm
- fully insulated stainless steel door with double locking and 4-point adjustment
- rear zinc-plated steel

Interior - Heating Concept

- w x h x d: 400 x 400 x 330 mm, 53 l
- easy-to-clean interior, made of stainless steel, reinforced by deep drawn ribbing with integrated and protected large-area heating on four sides
- 2 stainless steel grids

Temperature Range

 from +30 ℃ (however, at least 10 ℃ above ambient) up to +250 ℃



Voltage / Power Rating

- 230 V (+/- 10%), 50/60 Hz
- ca. 1.400 W (during heating)
- adaption of effective heating power depending on the set temperature

Packing Data

- net weight approx. 40 kg
- gross weight carton approx. 48 kg
- dimensions approx.: carton w x h x d: 67 x 78 x 63 cm
- the appliances must be transported upright

Customs Tariff Number

8419 3990

Country of Origin

• Federal Republic of Germany

WEEE-Reg.-No.

DE 66812464

Accessories

- Temperature range +300 °C for universal ovens (not available for ovens with glass door)
- Perforated stainless steel shelf E0(x)
- Stainless Steel Grid (for good air E3(x) circulation)
- Interface USB instead of interface W3
 RS232
- Interface Ethernet instead of RS232 W4 inclusive software "Celsius Ethernet-Edition"
- Parallel/USB converter cable with integrated power supply unit to connect PCL3-compatible HP printers

with USB interface to MEMMERT units.

- Documentation package consisting of parallel USB converter cable including PLC3-compatible HP colour inkjet printer with USB interface (HP Deskjet 6940 or successor) for direct connection of printer to Memmert unit
- IQ check list with works test data for oven as support for validation by customer
- OQ check list including one freeselectable temperature distribution survey to DIN 12880: 2007-05 (size 200/300: 9 measuring points, size 400-800: 27 measuring points) with works test data for oven as support for validation by customer
- Software conforming to FDA "Celsius Q3 FDA-Edition" for up to 16 units
- Oven-linked authorisation card (User-ID-Card) - prevents undesired manipulation by unauthorised third parties
- Computer interface RS485 (for V2 networking a maximum of 16 ovens) instead of interface RS232
- Temperature profile write/read unit for V3 programming via PC, for writing to and reading from the chip card, up to 40 ramps
- Additional chip card, blank, formatted V4 (32 kB MEMoryCard XL for a maximum of 40 ramps)
- Connection cable for computer V6 interface RS232 according to DIN 12 900-1